

# Weld

Designed by the Berroco Design Team / Skill level: Intermediate



## FINISHED MEASUREMENTS

Bust (closed): (32, 36, 40) [44, 48, 52, 56] {60, 64, 68}" / (81.5, 91.5, 101.5) [112, 122, 132, 142] {152.5, 162.5, 172.5} cm

Length: (17 $\frac{3}{4}$ , 17 $\frac{3}{4}$ , 19 $\frac{1}{2}$ ) [20 $\frac{1}{4}$ , 22, 22, 23 $\frac{3}{4}$ ] {23 $\frac{3}{4}$ , 25 $\frac{1}{4}$ , 25 $\frac{1}{4}$ }" / (45, 45, 49.5) [51.5, 56, 56, 60.5] {60.5, 64, 64} cm

Shown in size 36" / 91.5 cm

## YARN

### BERROCO SUMMER SESAME

(100 grs): (3, 3, 4) [4, 4, 5, 5] {5, 6, 6} balls #5242 Ocean

## NEEDLES and NOTIONS

32" / 80 cm circular needles, sizes 5 / 3.75 mm and 7 / 4.5 mm or size to obtain gauge

16" / 40 cm circular needle, size 5 / 3.75 mm

1 set double-pointed needles, size 7 / 4.5 mm

Seven 1" / 25 mm buttons

Tapestry needle

1 stitch marker

## GAUGE

20 sts and 28 rows = 4" in St st on larger needles

*To save time and ensure accurate measurements, take time to check gauge.*

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# BERROCO®

We recommend using yarns called for in our instructions. Every effort has been made to ensure that directions contained in this book are accurate and complete, however errors do occur. We cannot be responsible for variance of individual knitters, human or typographical errors.

All pattern PDFs are updated when corrections are made. In the event of finding an error, please make sure you've downloaded the most recent version.

## NOTE

Body of this garment is worked in one piece to the underarms, then sts are cast on for sleeve openings. Blocks forming yoke are attached to the body and to each other as you work.

## BODY

With smaller 32" / 80 cm circular needle, cast on (154, 174, 194) [214, 234, 254, 274] {294, 314, 334} sts. Do not join.

**Ribbing: Row 1 (RS):** K2, \* p2, k2; rep from \* across.

**Row 2:** P2, \* k2, p2; rep from \* across.

Rep these 2 rows until piece measures 2" / 5 cm from beginning, end on WS, inc 1 st each end of last row—(156, 176, 196) [216, 236, 256, 276] {296, 316, 336} sts.

Change to larger 32" / 80 cm circular needle and work even in St st until piece measures (10, 10, 10½) [10½, 11, 11, 11½] {11½, 12, 12}" / (25.5, 25.5, 26.5) [26.5, 28, 28, 29] {29, 30.5, 30.5} cm from cast on, end on WS.

**Divide for Armholes: Next Row (RS):** Knit (31, 36, 41) [46, 51, 56, 60] {64, 68, 73}, bind off (14, 14, 14) [14, 14, 14, 16] {18, 20, 20} sts, knit until there are (66, 76, 86) [96, 106, 116, 124] {132, 140, 150} sts on RH needle after bound-off sts, bind off (14, 14, 14) [14, 14, 14, 16] {18, 20, 20} sts, knit to end.

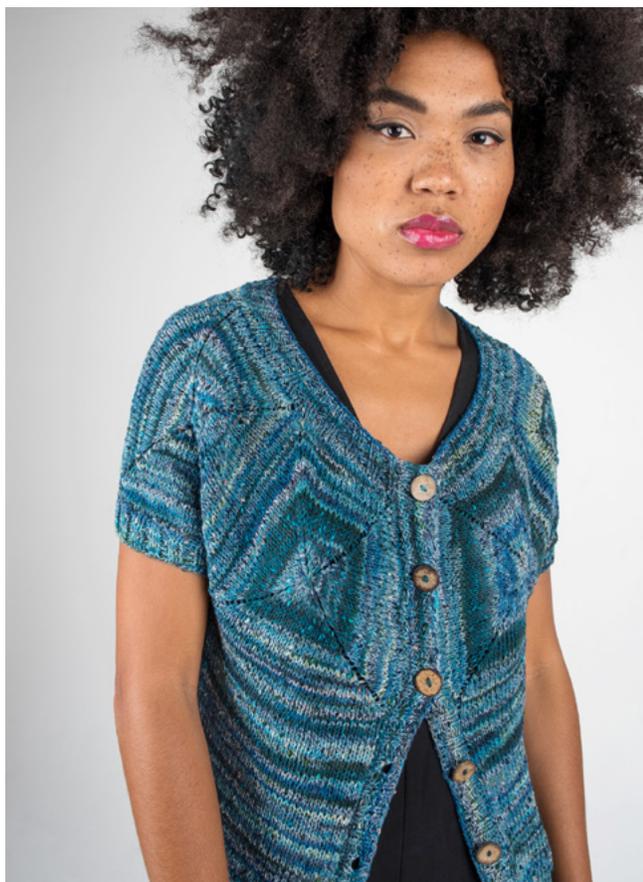
**Next Row (WS):** Purl (31, 36, 41) [46, 51, 56, 60] {64, 68, 73}, using knit-on method, cast on (46, 46, 50) [54, 60, 66, 70] {74, 78, 82} sts, purl (66, 76, 86) [96, 106, 116, 124] {132, 140, 150}, using knit-on method, cast on (46, 46, 50) [54, 60, 66, 70] {74, 78, 82} sts, purl to end—(220, 240, 268) [296, 328, 360, 384] {408, 432, 460} sts.

**Sizes 32" / 81.5 cm, 36" / 91.5 cm, and 48" / 122 cm ONLY:**

**Dec Row (RS):** Knit (10, 3, X) [X, 80, X, X] {X, X, X}, \* k2tog, knit (20, 6, X) [X, 160, X, X] {X, X, X}; rep from \* (8, 28, X) [X, 0, X, X] {X, X, X} more times; k2tog, knit (10, 3, X) [X, 80, X, X] {X, X, X}—(210, 210, X) [X, 322, X, X] {X, X, X} sts.

**Sizes 40" / 101.5 cm, 44" / 112 cm, 52" / 132 cm, 56" / 142 cm, 60" / 152.5 cm, 64" / 162.5 cm, and 68" / 172.5 cm ONLY:** **Dec Row (RS):** Knit (X, X, 8) [9, X, 4, 11] {4, 9, 4}, \* k2tog, knit (X, X, 14) [16, X, 8, 22] {8, 18, 8}; rep from \* (X, X, 1) [3, X, 8, 5] {5, 4, 2} more times; \*\* k2tog, knit (X, X, 15) [17,





X, 7, 21] {7, 17, 7}; rep from \*\* (X, X, 10) [6, X, 18, 2] {30, 10, 42} more times; \*\*\* k2tog, knit (X, X, 14) [16, 52, 8, 22] {8, 18, 8}; rep from \*\*\* (X, X, 1) [3, X, 8, 5] {5, 4, 2} more times; k2tog, knit (X, X, 7) [8, X, 3, 10] {3, 8, 3}—(X, X, 252) [280, 322, 322, 364] {364, 406, 406} sts.

Work 2 rows even, end on RS. With RS facing, sl the last (30, 30, 36) [40, 46, 46, 52] {52, 58, 58} sts worked onto one dpn, leaving remaining sts on circular needle.

### YOKE BOX 1

Cast (30, 30, 36) [40, 46, 46, 52] {52, 58, 58} sts onto second dpn, cast (18, 18, 20) [22, 24, 24, 26] {26, 28, 28} sts onto third dpn, then cast (30, 30, 36) [40, 46, 46, 52] {52, 58, 58} sts onto fourth dpn—(108, 108, 128) [142, 162, 162, 182] {182, 202, 202} sts. Pm and join for working in the round. Knit 1 rnd.

**Dec Rnd 1:** [K2tog, knit to last 2 sts on needle, SSK] on first and second dpns, knit across sts on third dpn without decreasing, [k2tog, knit to last 2 sts on needle, SSK] on fourth dpn—6 sts dec'd.

Rep Dec Rnd 1 (0, 0, 0) [0, 1, 1, 2] {2, 3, 3} times.

**Next Rnd:** Knit.

**Dec Rnd 2:** [K2tog, knit to last 2 sts on needle, SSK] 4 times—8 sts dec'd.

Rep last 3 rounds (Dec Rnd 1, knit rnd, Dec Rnd 2) (5, 5, 7) [8, 9, 9, 10] {10, 11, 11} more times—(24, 24, 16) [16, 16, 16, 16] {16, 16, 16} sts.

**For Sizes 32" / 81.5 cm and 36" / 91.5 cm ONLY:** Rep Dec Rnd 1 once more—16 sts.

**For ALL Sizes: Next Rnd:** [k2tog, SSK] 4 times—8 sts.

Break off yarn leaving an end approximately 8" / 20 cm long. Thread end into tapestry needle and draw through all sts on needles. Pull up tightly and secure.

### YOKE BOX 2

With RS facing, sl (30, 30, 36) [40, 46, 46, 52] {52, 58, 58} sts from left end of circular needle to first dpn. Join yarn and with RS facing, using second dpn, pick up and knit (30, 30, 36) [40, 46, 46, 52] {52, 58, 58} sts along left edge of Yoke Box 1, cast (18, 18, 20) [22, 24, 24, 26] {26, 28, 28} sts onto 3rd dpn, then cast (30, 30, 36) [40, 46, 46, 52] {52, 58, 58} sts onto fourth dpn—(108, 108, 128) [142, 162, 162, 182] {182, 202, 202} sts. Pm and join for working in the round. Complete as for Yoke Box 1. In this manner, make 5 more Yoke Boxes, using all sts on circular needle.

### FINISHING

With RS facing, using larger 32" / 80 cm circular needle, pick up and knit (126, 126, 140) [154, 168, 168, 182] {182, 196, 196} sts across top edges of all Yoke Boxes. Purl 1 WS row. Change to smaller 32" / 80 cm circular needle.

**Sizes 32" / 81.5 cm, 36" / 91.5 cm, 40" / 101.5 cm, 44" / 112 cm, 56" / 142 cm, 60" / 152.5 cm, 64" / 162.5 cm, and 68" / 172.5 cm ONLY: Dec Row (RS):** Knit (7, 7, 3) [2, X, X, 1] {1, 1, 1}, \* k2tog, knit (14, 14, 6) [2, X, X, 2] {2, 2, 2}; rep from \* (2, 2, 6) [2, X, X, 12] {12, 4, 4} more times; \*\* k2tog, knit (13, 13, 5) [3, X, X, 1] {1, 1, 1}; rep from \*\* (0, 0, 2) [24, X, X, 24] {24, 50, 50} more times; \*\*\* k2tog, knit nit (14, 14, 6) [2, X, X, 2] {2, 2, 2}; rep from \*\*\* (2, 2, 6) [2, X, X, 12] {12, 4, 4} more times; k2tog, knit (6, 6, 2) [1, X, X, 0] {0, 0, 0}—(118, 118, 122) [122, X, X, 130] {130, 134, 134} sts.

**Sizes 48" / 122 cm and 52" / 132 cm ONLY: Dec Row (RS):** K1, \* k2tog, k2; rep from \* 40 more times; k2tog, k1—126 sts.  
**Neckband:** Work in k2, p2 ribbing for  $\frac{3}{4}$ " / 2 cm, end on WS. Bind off in ribbing.

**Sleeve Bands:** With RS facing, using 16" / 40 cm circular needle, pick up and knit (60, 60, 64) [68, 72, 80, 84] {92, 96, 100} sts. Pm and join for working in the round. Work even in k2, p2 ribbing for  $\frac{3}{4}$ " / 2 cm. Bind off in ribbing.

**Button Band:** With RS facing, using smaller 32" / 80 cm circular needle, beginning at top of neckband, pick up and knit (90, 90, 98) [102, 110, 110, 118] {118, 126, 126} sts. Beginning with Row 2 (WS), work in k2, p2 ribbing same as body for 1" / 2.5 cm, end on WS. Bind off in ribbing.

**Buttonhole Band:** Mark placement for 6 buttonholes evenly spaced along the right edge, the first  $\frac{1}{2}$ " / 1.5 cm up from the lower edge and last  $\frac{1}{2}$ " / 1.5 cm below the top edge.

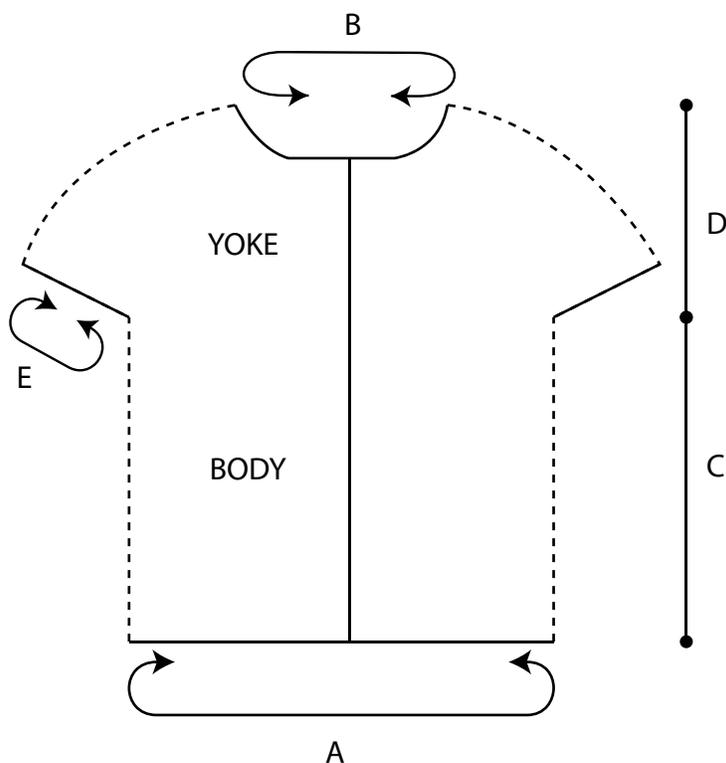
Beginning at lower edge, work same as Button Band for  $\frac{1}{2}$ " / 1 cm, end on WS.

**Buttonhole Row (RS):** \* Work to buttonhole marker, yo, k2tog; rep from \* 6 times more, work to end.

Complete as for Button Band.

Sew on buttons. Weave in ends and block as desired.

## WELD SCHEMATIC



## WELD MEASUREMENTS

A (Bust circumference): (32, 36, 40) [44, 48, 52, 56] {60, 64, 68}" / (81.5, 91.5, 101.5) [112, 122, 132, 142] {152.5, 162.5, 172.5} cm

B (Neck circumference): ( $23\frac{1}{2}$ ,  $23\frac{1}{2}$ ,  $24\frac{1}{2}$ ) [ $24\frac{1}{2}$ ,  $25\frac{1}{4}$ ,  $25\frac{1}{4}$ , 26] {26,  $26\frac{3}{4}$ ,  $26\frac{3}{4}$ " / (59.5, 59.5, 62) [62, 64, 64, 66] {66, 68, 68} cm

C (Length to underarm): (10, 10,  $10\frac{1}{2}$ ) [ $10\frac{1}{2}$ , 11, 11,  $11\frac{1}{2}$ ] {11 $\frac{1}{2}$ , 12, 12}" / (25.5, 25.5, 26.5) [26.5, 28, 28, 29] {29, 30.5, 30.5} cm

D (Yoke length including neckband): ( $7\frac{3}{4}$ ,  $7\frac{3}{4}$ , 9) [ $9\frac{3}{4}$ , 11, 11,  $12\frac{1}{4}$ ] { $12\frac{1}{4}$ ,  $13\frac{1}{4}$ ,  $13\frac{1}{4}$ " / (19.5, 19.5, 23) [25, 28, 28, 31] {31, 33.5, 33.5} cm

E (Sleeve band circumference): (12, 12,  $12\frac{3}{4}$ ) [ $13\frac{1}{2}$ , 14.5, 16,  $16\frac{3}{4}$ ] {18 $\frac{1}{2}$ , 19 $\frac{1}{4}$ , 20}" / (30.5, 30.5, 32.5) [34.5, 37, 40.5, 42.5] {47, 49, 51} cm



## STANDARD ABBREVIATIONS & TERMS

**beg:** beginning

**CC:** contrasting color

**CDD:** Centered Double Decrease—Slip 2 together (as if to k2tog), knit 1, pass the 2 slipped stitches over

**cn:** cable needle

**dec:** decrease

**dpn(s):** double pointed needle(s)

**end on WS:** end having just completed a Wrong Side row.

**end on RS:** end having just completed a Right Side row

**Garner St:** Knit EVERY row when working back and forth in rows. Knit 1 round, purl 1 round when working in the round.

**inc:** increase

**k:** knit

**k tbl:** knit through the back loop(s)

**k2tog:** knit 2 stitches together

**k3tog:** knit 3 stitches together

**kfb:** knit in the front and back of the next st

**LH:** left hand

**LLI:** Left Lifted Increase—Insert LH needle into the purl bump one row below the st just worked on the RH needle and knit into this st (1 st inc'd)

**M1:** Make 1—Pick up horizontal strand between stitch just worked and next stitch from front to back, place on left hand needle, knit this stitch through the back (1 stitch increased).

**M1L:** Make 1 Left—Work as for M1.

**M1p:** Make 1 purl—Pick up horizontal strand between stitch just worked and next stitch from front to back, place on left hand needle, purl this stitch through the back (1 stitch increased).

**M1pL:** Make 1 purl Left—Work as for M1p.

**M1pR:** Make 1 purl Right—Pick up horizontal strand between stitch just worked and next stitch from back to front, place on left hand needle, purl this stitch through the front (1 stitch increased).

**M1R:** Make 1 Right—Pick up horizontal strand between stitch just worked and next stitch from back to front, place on left hand needle, knit this stitch through the front (1 stitch increased).

**MC:** main color

**p:** purl

**p tbl:** purl through the back loop(s)

**p2tog:** purl 2 stitches together

**p3tog:** purl 3 stitches together

**pat(s):** pattern(s)

**pm:** place marker

**pssso:** pass slipped stitch over knit stitch

**rep:** repeat

**Rev St st:** Reverse Stockinette Stitch—Purl 1 row, knit 1 row alternately when working back and forth in rows. The purl side is the right side of the work. Purl EVERY round when working in the round.

**RH:** right hand

**RLI:** Right Lifted Increase—Insert RH needle into the purl bump of the next st on the LH needle and knit into this st (1 st inc'd)

**rnd(s):** round(s)

**RS:** right side

**sl:** slip

**sm:** slip marker

**SSK:** Slip 2 stitches knitwise, insert point of left hand needle through fronts of these 2 stitches and knit 2 together.

**SSP:** Slip 2 stitches knitwise, transfer these 2 stitches back to left hand needle, purl 2 together through the back loops.

**SSSK:** Slip 3 stitches knitwise, insert point of left hand needle through fronts of these 3 stitches and knit 3 together.

**st(s):** stitch(es)

**St st:** Stockinette Stitch—Knit 1 row, purl 1 row alternately when working back and forth in rows. The knit side is the right side of work. Knit EVERY round when working in the round.

**tbl:** through back loop(s)

**w&t:** wrap and turn, a method of concealing a hole created in short row shaping. On RS rows: With yarn held in front, slip next stitch purlwise, then bring yarn between needles to the back. Slip that same stitch back to the left needle. Turn your work. On WS Rows: With yarn held in back, slip next stitch purlwise, then bring yarn between needles to the front. Slip that same stitch back to the left needle. Turn your work. Unless otherwise indicated, each time you come to a wrapped stitch when working subsequent rows, slip the wrap back over stitch and onto needle, then work the wrap together with its accompanying stitch.

**WS:** wrong side

**wyib:** with yarn in back

**wyif:** with yarn in front

**yo:** yarn over

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